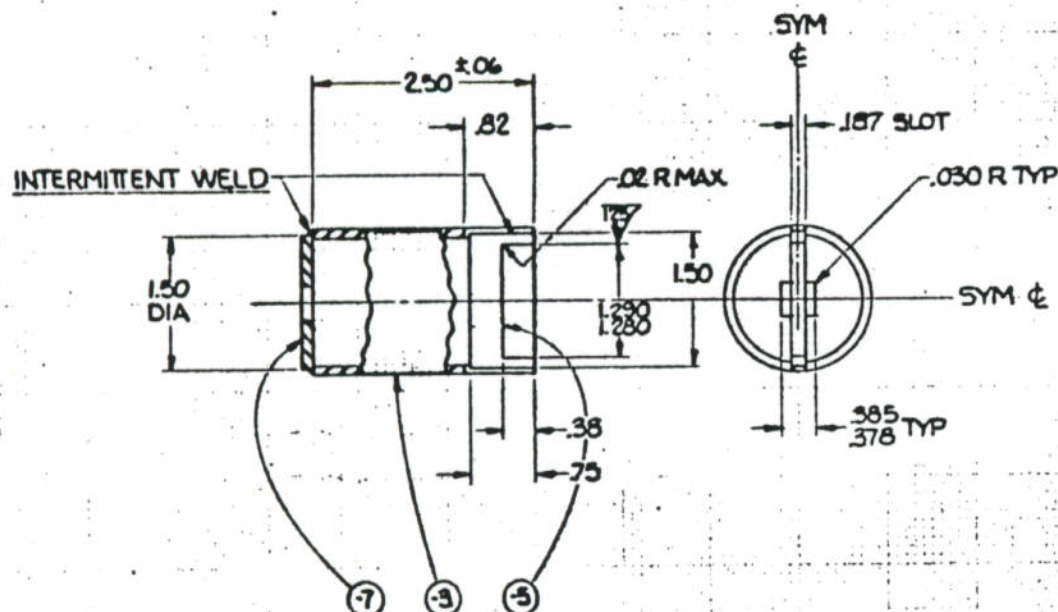


DO NOT SCALE

REVISIONS				
SYM	E.O.'S	DESCRIPTION	DRWN	APP'D




269 A 9225
KIT

SHOP COPY

NOTES:

1. IDENTIFY PER HP8-5 (IMPRESSION STAMP)
2. HEAT TREAT WELDMENT TO Rc 34-38 PER HPI-1
3. WELD PER HP11-1
4. BLACK OXIDE PER HP4-50

		1	-7	END	1.50 DIA	4130 STEEL	MIL-S-6758	COND OPTIONAL	
		1	-5	BAR	.160 PLATE	4130 STEEL	ANQQ-S-685	COND OPTIONAL	
		1	-3	TUBE	1.625 OD ±.095 WALL	4130 STEEL	MIL-T-6736	COND OPTIONAL	
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION		
ASSEMBLY OPP.		ASSEMBLY SHOWN			LIST OF MATERIAL				
				UNLESS OTHERWISE SPECIFIED	DRWN BENEFIEL	7236	WRENCH- TAIL ROTOR MS172325 NUT		
				DIMENSIONAL TOLERANCES	CHK'D	7-21-6			
				3 PLACE DECIMAL ± .010	APP'D	7-1-6			
				2 PLACE DECIMAL ± .03	APP'D	...			
				ANGULAR ± 0°30'	APP'D	7-3-6			
				DIMENSIONS TO BE MET BEFORE PLATING.	APP'D		HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 		
				CORNER RADIUS .002 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .013	APP'D				
				RADIUS ON GREATER THAN 1.250 DIA.	APP'D		269 A 9225		
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	SCALE FULL				CODE 02731	SHEET 1 OF 1
APPLICATION		QTY REQD							

REDUCED SIZE PRINT